



**Nerofix** is a water based furniture adhesive especially formulated for faster work completion by giving strong initial bonding in just 2hrs of its application. It gives a water-resistant strong bond even in high moisture climatic conditions. With all these superior properties Nerofix is still economical to use due to its high coverage compared to a conventional adhesive"

## **FEATURES & BENEFITS**



Bonds in 2HRS\*



Water resistance



Safe to use



Better coverage



**Economical** 

#### RECOMMENDED USAGE

Solid wood

**Plywood** 

Laminates

Veneer

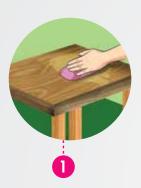
**MDF** 

Any other wooden substrates

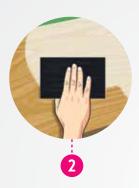
Our instructions and suggestions are based on extensive investigations and experience. In view of the large variety of materials and the conditions under which our products are applied, no responsibility can be assured for the results obtained and/or any damage caused from the use of the product.



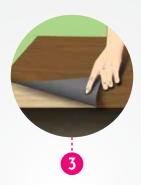
## **APPLICATION PROCESS**



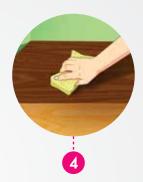
Plywood and laminate surface should be free of dust, wax and stickers.
Preferably the surface to be glued should be sanded and dust particles wiped with cloth.



Stir Nerofix, and spread the adhesive uniformly on laminate (non porous surface) and then on plywood (porous surface).



Once tack is formed and the film turns transparent, paste the surface.



Press the surface by using wet squeezed cloth to remove any air bubble.



Apply masking tape on the edges & under pressure.
Handling strength-2 hours under standard conditions.



# STORAGE AND SHELF LIFE

If stored in well sealed containers, Nerolac Nerofix will have a shelf life of 12 months. Low or high temperature storage should be avoided and the adhesives should preferably be stored within the temperature range +10  $^{\circ}$ C up to +35  $^{\circ}$ C.

# **IMPORTANT NOTICE**

While all reasonable care is taken in the compilation of this data sheet, it is the customer's responsibility to determine the suitability of the product for the desired application.

#### **Terms & conditions**

- \* Condition for bonding in 2hrs: Relative Humidity 65%, Temperature should be between 25-30 deg C, With Moisture content in Wood <12%
- \*\*Bonding in 2hrs is for initial bonding only to enable further processing of furniture. However, full strength of Nerofix will be achieved only after 24hrs of its application.